

| | | NOMINAL PIPE SIZE | | in | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 | 2 | 2 1/2 | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 24 | 30 | |
|--------------------|-------------------|-----------------------|---|---|--|---|----|-------|-------|----|-------|----|-----|-----|-----|-----|-----|-----|-----|-----|--|
| | | | | mm | 20 | 25 | 32 | 40 | 50 | 63 | 75 | 90 | 110 | 160 | 200 | 250 | 315 | 355 | 600 | 800 | |
| PVC CEMENTS | REGULAR BODY | CLEAR | 700 | [Chart showing availability for sizes 1/2" to 4"] | | | | | | | | | | | | | | | | | |
| | | CLEAR | 702 | [Chart showing availability for sizes 1/2" to 4"] | | | | | | | | | | | | | | | | | |
| | | CLEAR | 710 | [Chart showing availability for sizes 1/2" to 1 1/4"] | | | | | | | | | | | | | | | | | |
| | MEDIUM BODY | CLEAR | 704 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | GRAY | 705 [†] | INDUSTRIAL GRADE [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE | 721 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | HEAVY BODY | GRAY | 711 | INDUSTRIAL GRADE [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | CLEAR | 717 | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | GRAY | 719 | INDUSTRIAL GRADE [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | SPECIALTY CEMENTS | AQUA BLUE | 725 [†] | WET 'R DRY™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | CLEAR | 727 [†] | HOT 'R COLD™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE | 735 [†] | WET 'N FAST™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE to CLEAR | 737 [†] | TURF 'N AG™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE to CLEAR | 738 [†] | HOT 'N FAST™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE | 750 ^{††} | HOTWELD [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE | 752 ^{††} | HOTWELD [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | CLEAR | 795 | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | BLUE | 795 | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | | POOL & SPA CEMENTS | REGULAR BODY | CLEAR | 740 | POOL REGULAR [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | |
| | MEDIUM BODY | | CLEAR | 744 | POOL MEDIUM [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | |
| GRAY | 746 | | POOL HEAVY [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | | |
| HEAVY BODY | CLEAR | | 747 | POOL 'R SPA™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| SPECIALTY PRODUCTS | BLUE to CLEAR | | 748 | POOL FAST™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| BLUE | 798 | | POOL FLEX™ [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | | |
| ELECTRICAL CEMENTS | REGULAR BODY | | CLEAR | DUIT 300 | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | |
| | MEDIUM BODY | | CLEAR | DUIT 400 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | |
| | GRAY | DUIT 413 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | | |
| | BLUE | DUIT 425 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | | |
| | HEAVY BODY | CLEAR | DUIT 427 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | |
| | GRAY | DUIT 411 [†] | [Chart showing availability for sizes 1/2" to 4] | | | | | | | | | | | | | | | | | | |
| | | NOMINAL PIPE SIZE | | in | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 | 2 | 2 1/2 | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 24 | 30 | |
| | | | | mm | 20 | 25 | 32 | 40 | 50 | 63 | 75 | 90 | 110 | 160 | 200 | 250 | 315 | 355 | 600 | 800 | |

PIPE FORMAT

□ Schedule 40/PN3.2, PN4, PN6

▨ Schedule 80/PN10, PN16

† Can be used without a primer on non-pressure systems with fittings having an interference fit (unless primer required by local code).

‡ Complies with NEMA and UL specifications.



| | | NOMINAL PIPE SIZE | | | | | | | | | | | | | | | | | | |
|------------------------------------|---------------------|-------------------|------------------|--|---|---|-------|-------|---|-------|---|---|---|---|----|----|----|----|----|--|
| | | in | mm | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 | 2 | 2 1/2 | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 24 | 30 | |
| WELD-ON ADDITIONAL PRODUCTS | CPVC CEMENTS | REGULAR BODY | ORANGE | 713 | CTS ONLY | | | | | | | | | | | | | | | |
| | | MEDIUM BODY | YELLOW | FlowGuard [†] GOLD | CTS ONLY | | | | | | | | | | | | | | | |
| | | HEAVY BODY | ORANGE | 714 | [Hatched bar] | | | | | | | | | | | | | | | |
| | | HEAVY BODY | GRAY | 724 [‡] | INDUSTRIAL GRADE | | | | | | | | | | | | | | | |
| | | EXTRA HEAVY BODY | GRAY | 729 | INDUSTRIAL GRADE | | | | | | | | | | | | | | | |
| | ABS | MEDIUM BODY | MILKY | 771 | ALL CLASSES & SCHEDULES | | | | | | | | | | | | | | | |
| | | MEDIUM BODY | YELLOW | 773 | ALL CLASSES & SCHEDULES | | | | | | | | | | | | | | | |
| | | MEDIUM BODY | BLACK | 778 | ALL CLASSES & SCHEDULES | | | | | | | | | | | | | | | |
| | SPECIALTY | MEDIUM BODY | MILKY | 763* | FOR STYRENE-RUBBER (SR) PLASTIC DRAIN PIPE ONLY | | | | | | | | | | | | | | | |
| | | MEDIUM BODY | CLEAR | 790** | [Hatched bar] | | | | | | | | | | | | | | | |
| MEDIUM BODY | | GREEN | 794*** | ALL CLASSES & SCHEDULES EXCEPT SCHEDULE 80 | | | | | | | | | | | | | | | | |
| PRIMERS & CLEANERS | PURPLE | P68 | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | CLEAR | P70 | INDUSTRIAL GRADE | | | | | | | | | | | | | | | | | |
| | PURPLE | P75 | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | AQUA BLUE | POOL PRIMER | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | PURPLE | PC-64 | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | CLEAR | PRIMER-CLEANER | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | CLEAR | C-65 | [Hatched bar] | | | | | | | | | | | | | | | | | |
| | | NOMINAL PIPE SIZE | | | | | | | | | | | | | | | | | | |
| | | in | mm | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 | 2 | 2 1/2 | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 24 | 30 | |



| PIPE FORMAT | |
|-------------------------------------|-----------------------------|
| <input type="checkbox"/> | Schedule 40/PN3.2, PN4, PN6 |
| <input checked="" type="checkbox"/> | Schedule 80/PN10, PN16 |

- † Can be used without a primer on non-pressure systems with fittings having an interference fit (unless primer required by local code).
- ‡ For CPVC and PVC Chemical Piping Systems
- § FlowGuard Gold[®] is a registered trademark of the Lubrizol Corp.
- * Styrene Pipe
- ** PVC, CPVC, ABS and Styrene Pipes
- *** ABS to PVC Transition Joints

CTS: Copper Tube Size

